

Work Order ID 57289

April 16, 2010 8:32:56 AM



Page 1

Item ID: D412-706-011

Accept



Setup Start



Revision ID:

Item Name: Fuel Purge Canister

Stop



Start Date: 3/31/10 Start Qty: 1.00



Cust Item ID:

Required Date: 3/31/10 Req'd Qty: 1.00



Customer:

Reference: DISSASSEMBLE

Approvals: Process Plan: *u*

Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D412-706	A

100



DOCUMENT CONTROL

DC



Document Control

Memo

0.00

0.00

110



Pick Kit

0.00

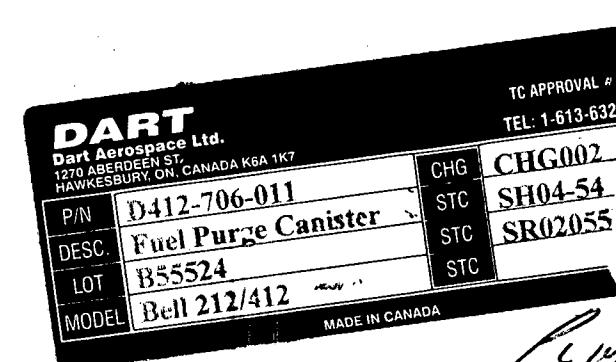
0.00

Packaging



Memo

0.00



120



QC4- 100% Inspect kits for completeness

0.00

0.00

QC



Memo

*Swolensky**4/16*

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Customer:

Reference: DISSASSEMBLE

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

0.00

Packaging

Memo

0.00

Identify and pack for shipping as per PPPD412-706-011
Location: _____
PPP Rev: D

140



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

MF

10-4-19

Picklist Print

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Work Order ID: 57289



Parent Item: D412-706-011



Parent Item Name: Fuel Purge Canister

Start Date: 3/31/10

Required Date: 3/31/10

Comments: IPP Rev:E 04.12.03 Remove AN6289-6D; Change Qty of 924-6D to KJ/JLM
IPP Rev:F 08-05-14 revise comment in seq.17/24 DD verified
by:EC IPP rev G
10.01.18 per DSI9494 EC verified by:DD IPP Rev:H 10.03.23

Start Qty: 1.00

Required Qty: 1.00

D3262-043



Canister Assembly

Manufactured No

Each 0.0000 1.0000



+ 55533 W

D3262-043



Canister Assembly

D412-706-011



Fuel Purge Canister

Manufactured No

110 Each 0.0000 2.0000 1/0



57408 Rev 4/14

S replacement

Manufactured No

Each 1.0000 1.0000



57408 572F9

Warehouse

Location

Loc Qty

Loc Code

Main Warehouse

FG031

1

(- 55533) C

55524

1